DELTA® MKS® System overview

For perfect results

The right corrosion protection system for all applications
You want to be flexible in your response to every requirements. Innovation is important to you because this is the guarantee for success in the future. The coatings on your components must be chromium(VI)-free – without exception. These are the perfect systems for you:

**DELTA MKS**: Micro-layer corrosion protection systems

The chromium(VI)-free coatings of the future

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### System Overview

**DELTA MKS system overview – the right protection system for all applications**

With DELTA MKS®, you can be safe. This system provides perfectly tailor-made corrosion protection for every kind of application.

Our Zinc-lamella system provides outstanding protection for high-strength materials. For example, when coated with DELTA-PROTEKT® KL 100, tow chains made from high-strength steel can achieve long corrosion resistance times under dynamic stress. Where bolts with different requirements for the coefficient of friction have to be protected and coloured at the same time, the basecoat DELTA-PROTEKT® KL 100 used in combination with the topcoat DELTA-SEAL represents the optimum solution.

On the other hand, if you are looking for the optimum protection for electroplated surfaces, then use our Sealing system. For example, you can use the topcoat DELTACOLL® to protect brake caliper mounting brackets which are subjected to high stresses and exposed to brake dust and spray. For steel lock nuts to prevent loosening, the ideal protection is provided by a topcoat from the DELTA-PROTEKT™ VH 350 series.

Any of these systems provide you with opportunities achieve a perfect corrosion protection for your range of applications.

**Being flexible, we can meet all your requirements.**

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#### Table: DELTA MKS: Micro-layer corrosion protection systems

<table>
<thead>
<tr>
<th>System</th>
<th>Version</th>
<th>B Steel</th>
<th>A High-strength steel</th>
<th>E Aluminium</th>
<th>T Stainless steel</th>
<th>Corrosion protection</th>
<th>Cathodic protection</th>
<th>Temperature</th>
<th>Ductility</th>
<th>Resistance in Kesternich test</th>
<th>Resistance to chemicals</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Zinc-lamella system</td>
<td>DELTA-TONE 9000 &amp; DELTA-SEAL</td>
<td>++</td>
<td>++</td>
<td>–</td>
<td>–</td>
<td>++</td>
<td>Yes</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–/–</td>
<td>Silver</td>
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<tr>
<td>KTL</td>
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<td>++</td>
<td>–</td>
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<td>Yes</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–/–</td>
<td>Silver</td>
</tr>
<tr>
<td>Sealing system</td>
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<td>–</td>
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<tr>
<td>Coating</td>
<td>DELTA-SEAL</td>
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<td>–</td>
<td>++</td>
<td>+ (O = steel)</td>
<td>No</td>
<td>+</td>
<td>O</td>
<td>+</td>
<td>–/–</td>
<td>–/–</td>
<td>Various</td>
</tr>
</tbody>
</table>

*Delay of contact corrosion.*

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**Zinc-lamella system**

- DELTA-PROTEKT® KL 100
- DELTA-PROTEKT® KL 100 & VH 30x
- DELTA-PROTEKT® KL 100 & DELTA-SEAL
- DELTA-PROTEKT® KL 100 & VH 30x
- DELTA-PROTEKT® KL 100 & VH 30x

**KTL system**

- DELTA-PROTEKT® KL 100 & DELTA-PROTEKT™ ML 500 & EK 80x
- DELTA-PROTEKT® KL 100 & DELTA-SEAL

**Sealing system**

- Zn/ZnFe/ZnNi & DELTACOLL®
- Zn/ZnFe/ZnNi & DELTA-PROTEKT™ KL 35x
- Zn/ZnFe/ZnNi & DELTA-SEAL

**Coating**

- DELTA-SEAL
- DELTA-PROTEKT™ VH 35x
- DELTA-PROTEKT™ EK 80x

**Cathodic protection**

- DELTACOLL®

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### Diagram

**Delta MKS**

- **Micro-layer corrosion protection systems**
- **The chromium(VI)-free coatings of the future**

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**Legend:**

- +++ = exceptionally well-suited
- ++ = very well-suited
- + = well-suited
- O = conditionally suited
- – = unsuited
### Delta MKS: Micro-layer corrosion protection systems

The chromium(VI)-free coatings of the future

---

### Legend:

- +++ = exceptionally well-suited
- ++ = very well-suited
- + = well-suited
- O = conditionally suited
- – = unsuited

---

#### System Overview – the right protection system for all applications

With Delta MKS®, you can be safe. This system provides perfectly tailor-made corrosion protection for every kind of application.

Our Zinc-lamella system provides outstanding protection for high-strength materials. For example, when coated with DELTA-PROTEKT® KL 100, tow chains made from high-strength steel can achieve long corrosion resistance times under dynamic stress. Where bolts with different requirements for the coefficient of friction have to be protected and coloured at the same time, the basecoat DELTA-PROTEKT® KL 100 used in combination with the topcoat DELTA-SEAL represents the optimum solution.

If your components are small and complex, then the KTL System is the ideal answer – e.g. small wood screws with cutting threads where it is important to keep open the cross-head recess or key cylinders where the pins have to be able to move freely.

On the other hand, if you are looking for the optimum protection for electroplated surfaces, then use our Sealing system. For example, you can use the topcoat DELTACOLL® to protect brake caliper mounting brackets which are subjected to high stresses and exposed to brake dust and spray. For steel lock nuts to prevent loosening, the ideal protection is provided by a topcoat from the DELTA-PROTEKT® VH 350 series.

Any of those systems provide you with opportunities achieve a perfect corrosion protection for your range of applications.

Being flexible, we can meet all your requirements.

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#### Delta MKS System Overview

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<tr>
<th>System</th>
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<th>S</th>
<th>E</th>
<th>M</th>
<th>T</th>
<th>AL</th>
<th>Corrosion protection</th>
<th>Cathodic protection</th>
<th>Temperature</th>
<th>Ductility</th>
<th>Resistance in Kesternich test</th>
<th>Resistance to chemicals</th>
<th>Colour</th>
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<tbody>
<tr>
<td>Zinc-lamella system</td>
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<td>++</td>
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<td>+ (O = steel)</td>
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<td>–</td>
<td>–</td>
<td>Black, silver-grey</td>
</tr>
</tbody>
</table>

### More Information

- **Corrosion protection**: The protection against corrosion is provided by the basecoat.
- **Cathodic protection**: The cathodic protection is provided by the topcoat.
- **Temperature**: The temperature resistance of the coating is indicated.
- **Ductility**: The ductility of the coating is indicated.
- **Resistance in Kesternich test**: The resistance of the coating to Kesternich test is indicated.
- **Resistance to chemicals**: The resistance of the coating to chemicals is indicated.
- **Colour**: The colour of the coating is indicated.
**DELTA-PROTEKT® KL 100** is an inorganic basecoat which is suitable for:
- Steel
- High-strength steel ≥1000 N/mm²
- Cast steel

**Product description:**
- Non-electrolytically applied zinc-lamella coating
- Dry film thickness: 5 - 15 µm
- Silvery appearance

**Properties:**
- Cathodic protection basecoat for a wide range of parts, such as bolts ≥ M6

**Excellent corrosion protection:**
1. Cathodic protection by sacrificial corrosion of zinc
2. Barrier effect due to overlapping of zinc and aluminium flakes
- Resistant to organic solvents
- Temperature stable up to 180 °C (356 °F)
- No hydrogen embrittlement caused by the coating process
- Increased resistance to bi-metallic corrosion when used on aluminium

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 180 - 220 °C for 15 min.
- (356 - 428 °F for 15 min.)

**DELTA-PROTEKT® TONE 9000** is a largely inorganic basecoat which is suitable for:
- Steel
- High-strength steel ≥1000 N/mm²
- Cast steel

**Product description:**
- Non-electrolytically applied zinc-lamella coating
- Dry film thickness: 5 - 15 µm
- Silvery appearance

**Properties:**
- Cathodic protection basecoat for a wide range of parts, such as bolts ≥ M6

**Excellent corrosion protection:**
1. Cathodic protection by sacrificial corrosion of zinc
2. Barrier effect due to overlapping of zinc and aluminium flakes
- Resistant to organic solvents
- Temperature stable up to 150 °C (302 °F)
- No hydrogen embrittlement caused by the coating process
- Increased resistance to bi-metallic corrosion when used on aluminium

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 180 - 220 °C for 15 min.
- (356 - 428 °F for 15 min.)

**DELTA-SEAL® SEAL GZ** is suitable as a topcoat for:
- Zinc-lamella coatings such as DELTA-PROTEKT® KL 100 or DELTA-TONE 9000
- Electroplating
- Mechanical zinc
- Steel, after suitable pre-treatment
- Aluminium and aluminium alloys, with suitable passivation
- Stainless steel
- Zinc die-castings

**Product description:**
- Organic, highly-crosslinked epoxy system
- Dry film thickness: 5 - 10 µm
- 8 standard colours (silver, black etc.)
- GZ variants with lubricant additive

**Properties:**
- Topcoat for a wide range of parts
- Barrier effect in salt spray test by reducing white and red rust
- Increased resistance in Kester-nich and comparable tests
- Reduced bi-metallic corrosion
- Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
- Dissatisfies various coefficients of friction requirements

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing parameters at object temperatures of:**
- 180 - 220 °C for 15 min.
- (356 - 428 °F for 15 min.)
**The Zinc-lamella System**

For your Safety

**DELTA-PROTEKT® KL 100** is an inorganic basecoat which is suitable for:

- Steel
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- Cast steel

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- Resistant to organic solvents
- Temperature stable up to 180 °C (356 °F)
- No hydrogen embrittlement caused by the coating process
- Increased resistance to bi-metallic corrosion when used on aluminium

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 200 - 220 °C for 20 min. (392 - 424 °F for 20 min.)

**DELTA-TONE 9000** is a largely inorganic basecoat which is suitable for:

- Steel
- High-strength steel ≥1000 N/mm²
- Cast steel

**Product description:**
- Non-electrolytically applied zinc-lamella coating
- Dry film thickness: 5 - 15 µm
- Silvery appearance

**Properties:**
- Cathodic protection basecoat for a wide range of parts, such as bolts ≥ M6

**Excellent corrosion protection:**
1. Cathodic protection by sacrificial corrosion of zinc
2. Barrier effect due to overlapping of zinc and aluminium flakes
- Resistant to organic solvents
- Temperature stable up to 150 °C (302 °F)
- No hydrogen embrittlement caused by the coating process
- Increased resistance to bi-metallic corrosion when used on aluminium

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 180 - 220 °C for 15 min. (356 - 424 °F for 15 min.)

**DELTA-PROTEKT® VH 300/301 GZ/302 GZ**

**Product description:**
- Inorganic, silicate-based binder system
- Water-based
- Dry film thickness: 1 - 3 µm
- Transparent
- GZ variants with lubricant additive

**Properties:**
- Topcoat for a wide range of parts
- Satisfies various coefficients of friction requirements

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 180 - 220 °C for 15 min. (356 - 424 °F for 15 min.)

**DELTA-SEAL/DELTA-SEAL GZ** is suitable as a topcoat for:

- Zinc-lamella coatings such as DELTA-PROTEKT® KL 100 or DELTA-TONE 9000
- Electroplating
- Mechanical zinc
- Steel, after suitable pre-treatment
- Aluminium and aluminium alloys, with suitable passivation
- Stainless steel
- Zinc die-castings

**Product description:**
- Organic, highly-crosslinked epoxy system
- Dry film thickness: 5 - 10µm
- 8 standard colours (silver, black etc.)
- GZ variants with lubricant additive

**Properties:**
- Topcoat for a wide range of parts
- Satisfies various coefficients of friction requirements

**Application:**
- Dip-Spin
- Dip-Drain
- Spraying
- Spin coating

**Curing properties at object temperatures of:**
- 180 - 220 °C for 15 min. (356 - 424 °F for 15 min.)
KTL Sealing

DELTA-PROTEKT

Capacity per batch on the type and shape of the workpieces
Approx. 500 - 600 kg/h depending on request
Throughput: Approx. 400 l/h adjustable

Barrel revolution speed
Rectifier

Height: 2,900 mm
Length: 2,500 mm

Kesternich and comparable tests

Zinc die-castings
Aluminium and aluminium alloys
Zinc and iron phosphated steel
Mechanical Zinc
Electroplating

Properties:
Water-based topcoat for small parts
Remarkably uniform film formation
Increases resistance in the salt spray test by reducing white and red rust
Increases resistance in the Kesternich test and other similar tests (such as ISO 6988)
Halves bi-metallic corrosion
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.

Application:
Spraying
Dip-Spin

Two basecoats possible:
Zinc flake coating: E.g. DELTA-PROTEKT® KL 100 & DELTA-PROTEKT® ML 500 (refer to “Zinc-lamella System” as well)
Electroplating: Electroplated coating consisting of zinc, zinc-iron or zinc-nickel as the basecoat plus a passivation or phosphate coating

DELTA-PROTEKT® ML 500 series
DELTA-PROTEKT® ML 500 series bonding agents provide the optimum bond between a zinc-flake coating and electrolytic immersion paint.

Curing parameters at object temperature of:
- 180°C for 30 min. (356°F for 30 min.)

DELTA-SEAL/DELTA+SEAL GZ
is suitable as a topcoat for:
- Zinc-lamella coatings such as DELTA-PROTEKT® KL 100 or DELTA-TONE 9000
- Electroplating
- Mechanical zinc
- Suitably pretreated steel
- Suitably pretreated aluminium and aluminium alloys
- Stainless steel
- Zinc die-cast

Properties:
Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Increases resistance in the Kesternich and comparable tests
Delays bi-metallic corrosion
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Spraying
Dip-Spin

DELTACOLL+/DELTA+COLL GZ
is suitable for:
- Zinc and zinc-alloy electroplates after suitable pretreatment
- Stainless steel
- Aluminium and aluminium alloys after suitable pretreatment
- Magnesium after suitable pretreatment

Product description:
Inorganic, silicate and titanium-based system
Dry film thickness 2 - 4 µm
Available in two colours (black and transparent)
GZ variants with lubricant additive

Properties:
Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Spraying
Dip-Spin

As topcoats, products from the DELTA-PROTEKT® VH 350 series are suitable for:
- Zinc and zinc-alloy electroplates after suitable pretreatment
- Stainless steel
- Aluminium and aluminium alloys after suitable pretreatment
- Magnesium after suitable pretreatment

Product description:
Inorganic, silicate-based system
Soluble in water
Dry film thickness 1 - 3 µm
Available in transparent
GZ variants with lubricant additive

Properties:
Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Spraying
Dip-Spin

The Sealing System
For increased Functionality

The sealing system presented in this technical brochure is based on our knowledge and experience at the time of preparation. Because of the many possible effects that may occur when using our products, the information in this brochure does not exempt the user from carrying out tests and trials.

Any legal assurance of certain qualities or suitability for an actual purpose cannot be inferred from any information we supply.
The Sealing System

For increased Functionality

The KTL System

For Precision

...The KTL System

For Precision

The EC-Automat 2000+ is a patented, electrophoretic coating plant which maintains precise coating uniformity. This takes place in a continuous process.

Technical data

Size
Length: 2,500 mm
Width: 6,400 mm
Height: 2,900 mm
Rectifier
350 V, 50 A
Barrel revolution speed
adjustable
Ultrafiltration
Flow rate: Approx. 400 l/h
(2 UF modules at 200 l/h)
Throughput
Approx. 500 - 600 kg/h depending on the type and shape of the workpieces
Capacity per batch
Approx. 4 - 8 kg

DELTA-PROTEKT® EX 800 series products are cataphoretically applied topcoats suitable for:

Electroplating
Mechanical zinc
Zinc and iron phosphated steel
Aluminium and aluminium alloys
Stainless steel
Zinc die-castings
Zinc-lamella coatings such as DELTA-PROTEKT® KL 100 or DELTA-TONE 9000 (with a bonding agent)

Product description

Electrophoretic immersion paint
Developed for the EC-Automat 2000+
Organic, cross-linked epoxy system
Dry film thickness: 8 - 10 µm
Available in black and silver-grey (other colours available on request)
German Patent 196 23 962 of the Ewald Dörken AG

Properties:

Water-based topcoat for small parts
Remarkably uniform film formation
Increases resistance in the salt spray test by reducing white and red rust
Increases resistance in the Kesterich and other similar tests (such as ISO 6998)
Delays bi-metallic corrosion
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.

Application:
Cataphoretic coating in EC-Automats 2000+

DELTA-PROTEKT® ML 500 series bonding agents provide the optimum bond between a zinc-flake coating and electrophoretic immersion paint.

Curing parameters at object temperature of:
180 °C for 30 min. (356 °F for 30 min.)

DELTA-SEAL/DELTA®-SEAL GZ is suitable as a topcoat for:

Zinc-lamella coatings such as DELTA-PROTEKT® KL 100 or DELTA-TONE 9000
Electroplating
Mechanical zinc
Suitably pretreated steel
Suitably pretreated aluminium and aluminium alloys
Stainless steel
Zinc die-cast

Product description:

Organic, highly-crosslinked epoxy system
Dry film thickness: 5 - 10 µm
8 standard colours (including silver, black etc.)
GZ variants with lubricant additive

Properties:

Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Increased resistance in Kesterich and comparable tests
Delays bi-metallic corrosion
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Dip-Spin
Dip-Drain
Spraying
Spin coating

DELTA-PROTEKT® ML 500 series

Curing parameters at object temperatures of:
180 - 220 °C for 15 min. (356 - 428 °F for 15 min.)

DELTACOLL®/DELTACOLL® GZ is suitable for:

Zinc and zinc-alloy electroplates after suitable pretreatment
Stainless steel
Aluminium and aluminium alloys after suitable pretreatment
Magnesium after suitable pretreatment

Product description:

Inorganic, silicate- and titanium-based system
Dry film thickness 2 - 4 µm
Available in two colours (black and transparent)
GZ variants with lubricant additive

Properties:

Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Dip-Spin
Dip-Drain
Spraying
Spin coating

DELTA-SEAL/DELTA®-SEAL GZ

Curing parameters at object temperatures of:
125 - 200 °C for 15 min. (257 - 392 °F for 15 min.)

As topcoats, products from the DELTA-PROTEKT® VH 350 series are suitable for:

Zinc and zinc-alloy electroplates after suitable pretreatment
Stainless steel
Aluminium and aluminium alloys after suitable pretreatment
Magnesium after suitable pretreatment

Product description:

Inorganic, silicate-based system
Soluble in water
Dry film thickness 1 - 3 µm
Available in transparent
GZ variants with lubricant additive

Properties:

Topcoat for a wide range of parts
Increases resistance to white and red rust formation in the salt spray test
Protects against chemicals such as acids, alkalines, cleaners, oils and petrol etc.
Satisfies various requirements for coefficients of friction

Application:
Dip-Spin
Dip-Drain
Spraying
Spin coating

Curing parameters at object temperatures of:
125 - 200 °C for 15 min. (257 - 392 °F for 15 min.)

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For perfect results

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